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“जानने का अधिकार, जीने का अधिकार”

Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 8668 (1984): Dimensions for spiral ratchet screw driver shanks [PGD 5: Assembly Hand Tools]

“ज्ञान से एक नये भारत का निर्माण”

Satyanaaranay Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartṛhari—Nītiśatakam

“Knowledge is such a treasure which cannot be stolen”



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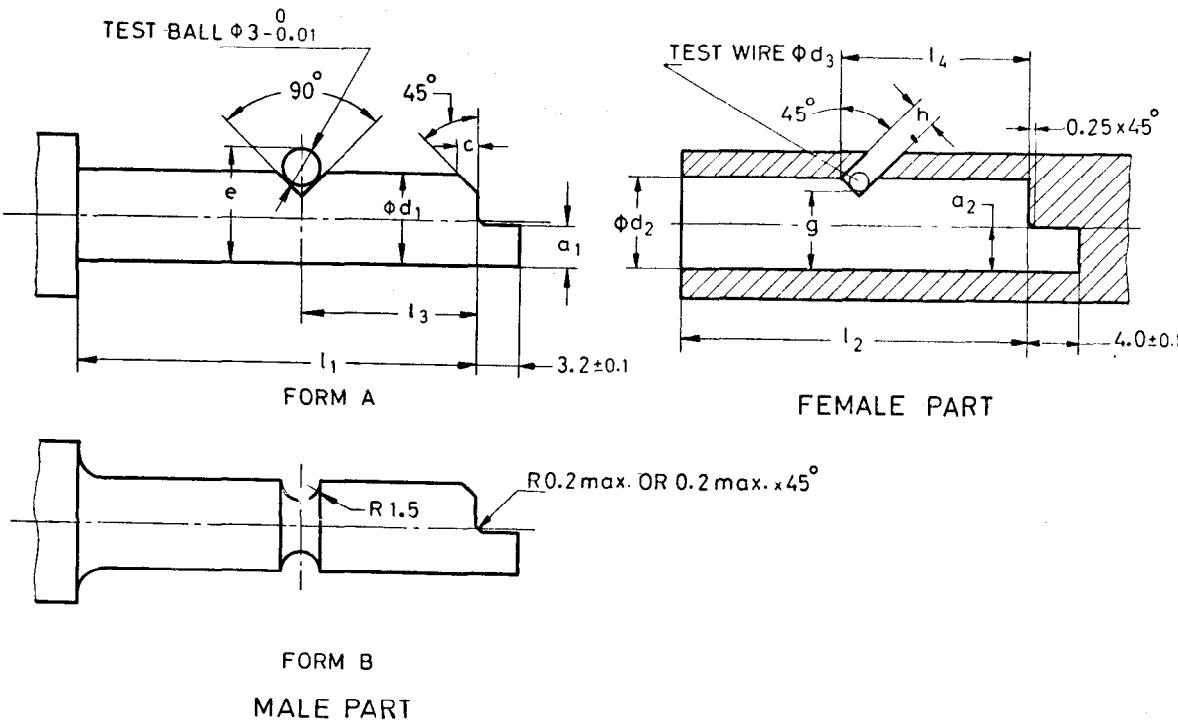
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Indian Standard
**DIMENSIONS FOR SPIRAL
RATCHET SCREW DRIVER SHANKS**
(First Revision)

1. Scope — Covers the dimensions for spiral ratchet screw driver shanks.

2. Dimensions



All dimensions in millimetres.

Nominal Size	d ₁ 0 -0.1	Male Part					Female Part						
		a ₁ -0.05 -0.20	c	e 0 -0.2	l ₁ Min	l ₃ ±0.1	d ₂ ±0.05	d ₃	a ₂ Min	g +0.1 0	h ±0.1	l ₂ Max	l ₄ ±0.1
5.5	5.5	2.6	1.0	7.7	27	11.1	5.6	1.2	2.7	4.7	2.0	23	12.1
7	7.0	3.3	1.6	9.2	31	13.5	7.1	1.4	3.4	6.1	2.0	27	14.6
8	8.0	3.7	2.0	9.9	31	13.5	8.1	1.4	3.8	6.8	2.0	27	14.6

Note — The dimensions of the ball diameter and those of its seating on the female side are left to the option of the manufacturer.

EXPLANATORY NOTE

This standard which was in conformity with the ISO 2352-1972 was first issued in 1977. This first revision has been taken up, in order to align the standard with the revised ISO 2352-1982 'Spiral ratchet screw driver ends' issued by the International Organisation for Standardization (ISO).